

**INTERNATIONAL TURBINE INDUSTRIES**

**CF700 RECORD OF TURBINE WHEEL BLADE POSITION AND TIME**

SECTION III

Sheet 5 of 7

P/N 5011T75P03  
1st Stage Wheel P/N & S/N GATB6744

TSN 3818.7

CSN 3216

Engine Model CF700-2D2  
Engine S/N 245G318Q  
Engine TSN 15282.9 TSO 4056.8

1st STAGE AT REMOVAL									1st STAGE AT BUILD-UP								
** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours
	1			26			51		HWAD36DG	1	2799.7	HWAD36DG	26	2799.7	HWAD36DG	51	2799.7
	2			27			52		HWAD36DG	2	2799.7	HWAD36DG	27	2799.7	HWAD36DG	52	2799.7
	3			28			53		HWAD36DG	3	2799.7	HWAD36DG	28	2799.7	HWAD36DG	53	2799.7
	4			29			54		HWAD36DG	4	2799.7	HWAD36DG	29	2799.7	HWAD36DG	54	2799.7
	5			30			55		HWAD36DG	5	2799.7	HWAD36DG	30	2799.7	HWAD36DG	55	2799.7
	6			31			56		HWAD36DG	6	2799.7	HWAD36DG	31	2799.7	HWAD36DG	56	2799.7
	7			32			57		HWAD36DG	7	2799.7	HWAD36DG	32	2799.7	HWAD36DG	57	2799.7
	8			33			58		HWAD36DG	8	2799.7	HWAD36DG	33	2799.7	HWAD36DG	58	2799.7
	9			34			59		HWAD36DG	9	2799.7	HWAD36DG	34	2799.7	HWAD36DG	59	2799.7
	10			35			60		HWAD36DG	10	2799.7	HWAD36DG	35	2799.7	HWAD36DG	60	2799.7
	11			36			61		HWAD36DG	11	2799.7	HWAD36DG	36	2799.7	HWAD36DG	61	2799.7
	12			37			62		HWAD36DG	12	2799.7	HWAD36DG	37	2799.7	HWAD36DG	62	2799.7
	13			38			63		HWAD36DG	13	2799.7	HWAD36DG	38	2799.7	HWAD36DG	63	2799.7
	14			39			64		HWAD36DG	14	2799.7	HWAD36DG	39	2799.7	HWAD36DG	64	2799.7
	15			40			65		HWAD36DG	15	2799.7	HWAD36DG	40	2799.7	HWAD36DG	65	2799.7
	16			41			66		HWAD36DG	16	2799.7	HWAD36DG	41	2799.7	HWAD36DG	66	2799.7
	17			42			67		HWAD36DG	17	2799.7	HWAD36DG	42	2799.7	HWAD36DG	67	2799.7
	18			43			68		HWAD36DG	18	2799.7	HWAD36DG	43	2799.7	HWAD36DG	68	2799.7
	19			44			69		HWAD36DG	19	2799.7	HWAD36DG	44	2799.7	HWAD36DG	69	2799.7
	20			45			70		HWAD36DG	20	2799.7	HWAD36DG	45	2799.7	HWAD36DG	70	2799.7
	21			46			71		HWAD36DG	21	2799.7	HWAD36DG	46	2799.7	HWAD36DG	71	2799.7
	22			47			72		HWAD36DG	22	2799.7	HWAD36DG	47	2799.7	HWAD36DG	72	2799.7
	23			48			73		HWAD36DG	23	2799.7	HWAD36DG	48	2799.7	HWAD36DG	73	2799.7
	24			49			74		HWAD36DG	24	2799.7	HWAD36DG	49	2799.7	HWAD36DG	74	2799.7
	25			50			75		HWAD36DG	25	2799.7	HWAD36DG	50	2799.7	HWAD36DG	75	2799.7

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Disassembly Insp & Date \_\_\_\_\_  
Assembly Insp & Date \_\_\_\_\_ 11/3/2020

NOTE: This form to accompany turbine blades. Replacement turbine blades must not exceed the time (hrs) of the highest timed blade listed.

D\* -equals blade position  
1st. Stage wheel -Slot #1 to #5  
Marked CCW Fwd Face  
2nd. Stage wheel -Slot #1 to #5  
Marked CW Aft Face  
H\*\* -Heat treat lot number on dovetail base

Engine Model	P/N CODE	STG 1 TURBINE BLADE
CF700-2C	BH/HJ	5002T10P01/03
CF700-2D	HB	5008T30P01
-2D2	DA	5039T11P03
-2D2	HW	6009T97P03

CF700 RECORD OF TURBINE WHEEL BLADE  
POSITION AND TIME

ENGINE MODEL CF700-2D-2

ENGINE S/N GE-E 304574B

ENGINE TSN \_\_\_\_\_ TSO \_\_\_\_\_

P/N 5011776P03

2ND STAGE WHEEL P/N & S/N GAT C1394 TSN \_\_\_\_\_ CSN \_\_\_\_\_

2ND STAGE AT REMOVAL									2ND STAGE AT BUILD-UP								
** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours
	1	3818.7		20	3818.7		38	3818.7		1			20			38	
	2			21			39			2			21			39	
	3			22			40			3			22			40	
	4			23			41			4			23			41	
	5			24			42			5			24			42	
	6			25			43			6			25			43	
	7			26			44			7			26			44	
	8			27			45			8			27			45	
	9			28			46			9			28			46	
	10			29			47			10			29			47	
	11			30			48			11			30			48	
	12			31			49			12			31			49	
	13			32			50			13			32			50	
	14			33			51			14			33			51	
	15			34			52			15			34			52	
	16			35			53			16			35			53	
	17			36			54			17			36			54	
	18			37			55			18			37			55	
	19									19							

Disassembly Insp. & Date \_\_\_\_\_

Assembly Insp. & Date \_\_\_\_\_

ENGINE MODEL	P/N CODE	STG 2 TURBINE BLADES
CF700-2C	BG/BH/HK	37E501526P101/102/103
CF700-2D	HC	5008T31P01
CF700-2D2		

NOTE: This form to accompany turbine blades. Replacement turbine blades must not exceed the time (hrs) of the highest timed blade listed.

D\* - equals blades position  
1st. Stage wheel - Slot #1 to #15  
Marked CCW Fwd Face  
2nd. Stage wheel - Slot #1 to #5  
Marked CW Aft Face  
H\*\* - Heat treat lot number on dovetail base

INTERNATIONAL TURBINE INDUSTRIES

CF700 RECORD OF TURBINE WHEEL BLADE  
POSITION AND TIME

SECTION III

Sheet 6 of 7

P/N 5011T76P03

2nd Stage Wheel P/N & S/N GATC1394

TSN 3818.7

CSN 3216

Engine Model CF700-2D2

Engine S/N 245G318Q

Engine TSN 15282.9 TSO 4056.8

2nd STAGE AT REMOVAL									2nd STAGE AT BUILD-UP								
** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours	** H	* D	Hours
	1			20			38			1	3818.7		20	3818.7		38	3818.7
	2			21			39			2	3818.7		21	3818.7		39	3818.7
	3			22			40			3	3818.7		22	3818.7		40	3818.7
	4			23			41			4	3818.7		23	3818.7		41	3818.7
	5			24			42			5	3818.7		24	3818.7		42	3818.7
	6			25			43			6	3818.7		25	3818.7		43	3818.7
	7			26			44			7	3818.7		26	3818.7		44	3818.7
	8			27			45			8	3818.7		27	3818.7		45	3818.7
	9			28			46			9	3818.7		28	3818.7		46	3818.7
	10			29			47			10	3818.7		29	3818.7		47	3818.7
	11			30			48			11	3818.7		30	3818.7		48	3818.7
	12			31			49			12	3818.7		31	3818.7		49	3818.7
	13			32			50			13	3818.7		32	3818.7		50	3818.7
	14			33			51			14	3818.7		33	3818.7		51	3818.7
	15			34			52			15	3818.7		34	3818.7		52	3818.7
	16			35			53			16	3818.7		35	3818.7		53	3818.7
	17			36			54			17	3818.7		36	3818.7		54	3818.7
	18			37			55			18	3818.7		37	3818.7		55	3818.7
	19									19	3818.7						

Disassembly Insp & Date \_\_\_\_\_  
 Assembly Insp & Date \_\_\_\_\_ 11/3/2020

NOTE: This form to accompany turbine blades. Replacement turbine blades must not exceed the time (hrs) of the highest timed blade listed.

D\* -equals blade position  
 1st. Stage wheel -Slot #1 to #5  
 Marked CCW Fwd Face  
 2nd. Stage wheel -Slot #1 to #5  
 Marked CW Aft Face  
 H\*\* -Heat treat lot number on dovetail base

Engine Model	P/N CODE	STG 2 TURBINE BLADE
CF700-2C	BG/BH/HK	37E501526P101/102/103
CF700-2D	HC	5008T31P01
CF700-2D2	HC	<u>5008T31P01</u>

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